



Dart Aerospace Ltd.
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RBT400203-C
Job Sheet 191827



Part No: RBT400203-C

Job Qty: 10 pcs

Part Name: Dbl Brg.Pt.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 3/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400203 Rev.5 IPP Rev. A 19.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	10 pcs	3/28/19	3/28/19	0.00	10.00	NV5000 - 1		PT 19-03-12
							NV5000 - 2		
110	QC 2	10 pcs	3/28/19	3/28/19	0.00	0.00	QC 2 - 1		PT 19-03-12
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C. - V
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S161796



Part: RBT400203 - C

Job No: 191827

Serial No/Batch: S161796

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 03/13/19

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120	QC 8	10 pcs	3/28/19	0.00	0.00	QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	
						QC 8 - 12	
						QC 8 - 14	→ 19/03/16
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
130	Packaging 3-1 - Stock - B4B	10 pcs	3/28/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	EL
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	

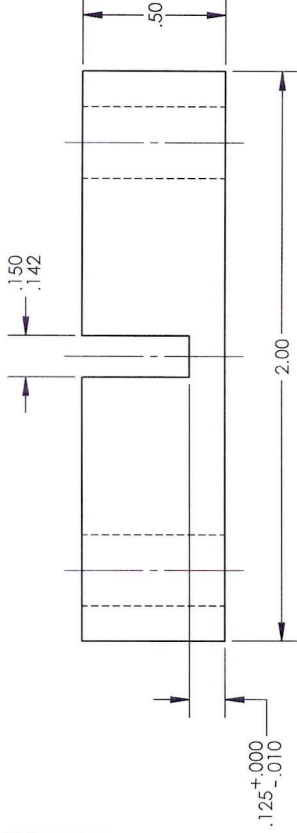
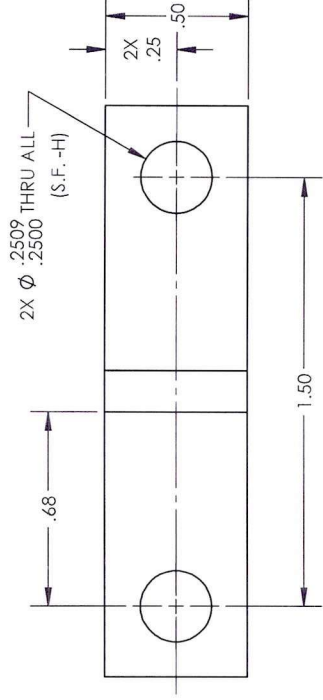
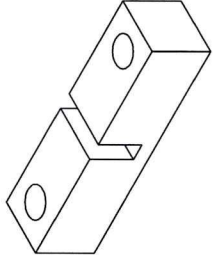
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140	QC 21 - SA	10 pcs	3/28/19	0.00	0.00	QC 21 - SA - 21
						QC 21 - SA - 70
						QC 21 - SA - 53
Part Op 100 - ***Cut blanks to 5.375**** (1 blank makes 6 parts) 1-Machine as per folio FC606 FOLIO REV: _____ DWG Descriptions: REV: _____ 2-Deburr 130 - .						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	4.4800 ft (448 ea) .888 (1.074)	100-NV5000 - 1	FN 138152.80		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-NV5000 - 1	M6061T6B0.750X02.000	4	34	0		
Part Specifications						
Specifications could not be found.						

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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191827 N15
19-03-11

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
5	16-0027	-C CH/D DIMS WAS 2X Ø.250 IS 2X Ø.2500-2509, WAS .126 +.005-.000 IS .142-150, WAS .69 IS .68, WAS 1.500 IS 1.50, ADDED DIM 2X .25	2/9/2016	DFD
				SM



(-C)

DOUBLE BEARING PLATE

DART
AEROSPACE

TITLE		REV
TRIM TAB BENDING GAUGE		5
DWG NO. RBT400203-C		
MATL 5051		
HEAT		
FINISH SEE -K		
SPEC		
DRAWN BY: COLE		
CHECKED: CLOUGH		
OPPS APPR: ANDERSON		
QA APPR: LINDSAY		
APPROVED: MACKOVJAK		
SCALE 2:1	DATE 1/10/2002	SHEET 5 OF 11

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ±.006 FRACTIONS ±/8
.XX ±.01 SURFACES ±/16
X ±.1 SURFACES ±/32
1. BREAK ALL SHARP EDGES
2. INTERPRET DIM AND TOL PER
3. INTERPRET DIM AND TOL PER
ASME Y14.5-2009
USED ON MODEL
BELL 206

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					